

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2018

		33	34	35	36	37	38	39	40	nächste KW next cw
HE	100					834				44
	120	833					836			42
	140		833		836			838		42
	160	833			836			838		42
	180	833		835				838		42
	200	829			834			837		41
	220					836			839	43
	240				836					40
	260				836				839	43
	280			837						43
	300			837						40
	320			837						44
	340			837						43
	360			837						43
	400			837						44
	IPE	120					834			
140							835			44
160							835			45
180								835		45
200		833						838		45
220		833						838		45
240		833								40
270			834							41
300				833						40
330			834							42
360			834							41
400					837					43
450					836					42
500					836					43
550							836			43
UPN	100							836		45
	120						835			45
	140						835			45
	160						835			44
	180						835			45
	200		833							40
	220		834							41
	240			834						42
	260		834							41
	280		834							41
	300			834						42
	320									40
	350					836				43
	400					837				43
	UPE	120						836		
140							835			44
160							835			45
180							835			45
200			833							41
220			834							41
240				834						42
270				834						41
300				834						42
330		827								47
360						836				43
400						836				43
SW	82/54									44

yellow marked rollings are almost full
red marked rollings are closed