






STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2024

	30/31	32	33	34	35	36	37	38	39	nächste KW next cw
HE 	100	431						437		
	120		431		434				438	
	140				434			437		
	160				433			437		
	180				434			437		
	200		432					436	438	
	220			432				436	439	
	240		432					436	439	
	260			432				436	439	
	280					428				40
	300					433		437		40
	320				428					40
	340				428					40
	360				428					40
	400					433		437		40
IPE 	120	430						437		
	140	424						437		
	160	430						437		
	180		431						437	
	200					435				40
	220					435				40
	240					435				41
	270							436		41
	300							436		40
	330							436		41
	360							436		41
	400				432					439
	450				432					439
500			432						439	
550			432						438	43
UPN 	100		431						439	
	120	431						438		
	140	430						437		
	160	430						437		
	180	430						437		
	200					435				41
	220						436			41
	240						436			41
	260						436			41
	280						437			41
	300							436		
	320									42
	350			432						439
400			432						439	
UPE 	120	431						437		
	140	430						437		42
	160	430						437		
	180	430						437		
	200					435				41
	220					435				41
	240						436			41
	270						435			40
	300							437		
	330									41
360			432						48	
400			432						439	
SW 	82/54								438	

yellow marked rollings are almost full
red marked rollings are closed



HE120 434 ohne / without / sans AA
HE220 439 ohne / without / sans M
HE240 439 ohne / without / sans M
HE260 439 ohne / without / sans M
HE280 428/439 with M on request
HE300 433/437 ohne / without / sans M - 433 with M on request
HE320-HE400 ohne/without/sans M
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

19.07.2024