

STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2023

		39	40	41	42	43	44	45	46	47	nächste KW next cw	
HE	100			339					346			
	120			340			344			346		
	140		338			342		345				
	160		339			341		345				
	180	338				340		345				
	200	337			340			345		347		
	220	337			340			344		347		
	240	337			341			345		347		
	260	336			341			344		347		
	280				340							
	300	336				342		345				
	320				340						48	
	340				341						48	
	360				340						48	
400	338			340			345			48		
IPE	120		338						346			
	140		338						345			
	160			339					346			
	180			339						346		
	200					341					48	
	220					342					48	
	240					343					49	
	270						342				49	
	300					343					48	
	330						344				49	
	360						344				49	
	400				340							
	450				341						347	
	500			339							347	
550			339							347		
UPN	100			339						346		
	120			339					346			
	140		338						346			
	160		338						346			
	180			339					346			
	200					343					49	
	220						344				49	
	240						344				49	
	260					343					49	
	280					344					49	
	300		338					345			50	
	320							343				
	350				340						347	
	400			340							347	
UPE	120			339					346			
	140		338						346			
	160		338						346			
	180			339					346			
	200					343					49	
	220						344				49	
	240						344				49	
	270					343					48	
	300		337					345			50	
	330										48	
	360				341					347		
	400				341					347		
	SW	82/54										Jan/2024

yellow marked rollings are almost full
 red marked rollings are closed



HE120 344 ohne / without / sans AA
 HE220 340/347 ohne / without / sans M
 HE240 341/347 ohne / without / sans M
 HE260 341/347 ohne / without / sans M
 HE280 340/347 with M on request
 HE300 342/345 ohne / without / sans M - 336/348 with M on request
 HE320-HE400 ohne/without/sans M
 HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

22.09.2023